





# How MAPEI has expanded its A118.15 mortar offering

In 2012, the tile installation industry finalized the new category "Improved Modified Dry-Set Cement Mortars" that is designated A118.15, and updated the standard's testing requirements for 2018. This standard joined A118.1 (unmodified mortars), A118.4 (modified standard mortars) and A118.11 (mortars for use over plywood) as an additional tool in differentiating products. The A118.15 standard details the requirements for high-performance mortars that can be used in freeze/thaw environments, submerged applications, areas with elevated expansion and deflection, hot environments, etc. Additionally, the standard allows mortars to be categorized as extended working time (E), slip-resistant (T) and fast-setting (F).

MAPEI has pushed for this standard for many years as the U.S. market has been slow to adopt the Europe's ISO criteria for mortars that already include the "E," "T" and "F" categories. MAPEI also was instrumental in developing the testing methodology and minimum performance requirements for A118.15 while working with the labs and technical departments of other industry participants. This standard allows specifiers to call out the performance requirements that they need on the job without fear that the installer will substitute a less robust product due to last-minute value engineering.

For years, MAPEI has listed the ISO standards that its products meet and is proud to list the ANSI A118.15 information as well. Because the requirements for ISO and ANSI differ somewhat,

MAPEI has had to carefully engineer its mortars to be able to meet both. Many MAPEI mortars are fully compliant with the A118.15 standard, and those "meeting and exceeding" the specification will indicate this on their Technical Data Sheets and packaging. These mortars have been tested for and passed all 12 of the standard's requirements (15 requirements for fast-setting mortars). See the charts on the back cover for the requirements.

MAPEI has previously featured several mortars as fully compliant with ANSI A118.15: *Granirapid®* System, *Kerabond/Keralastic™* System, *Kerabond® T / Keralastic®* System, *Ultraflex™ 3* and *Ultraflex RS*. Now MAPEI is proud to extend this list with additional mortars that were optimized to achieve this standard: *Ultraflex LFT™*, *Ultraflex LFT Rapid, MAPEI Ultralite™ S2, MAPEI Ultralite Mortar* and *MAPEI Ultralite S1 Quick* are mortars that fully meet all aspects of A118.15, and their Technical Data Sheets are being updated to reflect this compliance.

For help in interpreting the data and in deciding whether mortars under consideration are a good fit for service environments — as defined in the Tile Council of North America's (TCNA) Handbook or the Terrazzo Tile and Marble Association of Canada's (TTMAC) Tile Installation Manual — contact MAPEI's Technical Services Department or view the technical data at www.mapei.com.



# MAPEI's expanded offering of ANSI A118.15 mortars

MAPEI's ANSI A118.15 high-performance mortars allow specifiers to call out desired job installation requirements, while protecting contractors from value engineering bidding, providing all the benefits of the characteristics described by the TCNA Handbook.

## **Premium Mortars**

## **Granirapid** System

Premium, rapid-setting, flexible tile mortar

## Features and Benefits

- Two-component system for maximum deformability
- · High-performance bond strengths
- Early mechanical strength development
- · Best for most difficult tiles, substrates and conditions
- Allows grouting in 3 to 4 hours
- Superior drying-out characteristics
- Low residual moisture does not contribute to efflorescence
- Allows water submersion in 72 hours
- Excellent for large tile and ungauged tile
- Excellent freeze/thaw durability
- · Lifetime commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007: Classification C2FS2P2
- ANSI: Meets or exceeds ANSI A118.4F, ANSI A118.11 and ANSI A118.15F bond-strength requirements
- Approved for exterior facades
- · Approved for submerged applications
- Approved for steam rooms











## Ultraflex LFT Rapid

## Premium, rapid-setting, large-and-heavy-tile mortar with polymer

#### Features and Benefits

- · Polymer-enriched for high performance and deformability
- Nonsag formula for large-and-heavy tile and stone in wall applications
- Nonslump for large-and-heavy tile and stone in floor applications
- For thicker bond coats from 3/32" to 1/2" (2.5 to 12 mm)
- · Smooth and creamy consistency makes it easy to apply.
- Allows grouting in 3 to 4 hours
- · Lifetime commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007: Classification C2TFS1P1
- ANSI: Meets or exceeds ANSI A118.4HTF, ANSI A118.11 and ANSI A118.15HTF bond-strength requirements
- Approved for exterior facades
- Approved for submerged applications













#### MAPEI Ultralite S2

#### Premium, highly deformable, lightweight thin-tile mortar with polymer

#### Features and Benefits

- · Polymer-enriched for high performance and deformability
- Extended coverage formula for most types and sizes of thin tiles ANSI: Exceeds ANSI A118.4E, ANSI A118.11
- · Smooth, creamy consistency with easy-glide troweling
- 25-lb. (11.3-kg) bag provides the same coverage as a 50-lb. (22.7-kg) bag of a standard polymer-modified mortar
- Superior transfer promotes full coverage for tile panels
- Excellent wet-out characteristics promote bonding
- Maximum embedded thickness of 3/8" (10 mm)
- · Contains recycled material
- · Lifetime commercial/residential system warranty

## Industry Standards and Approved Uses

- ISO 13007: Classification C2ES2P2
- and ANSI A118.15E
- SCS Green Squared Certified per ANSI A138.1
- Extended open time, adjustability and pot life
- Approved for exterior facades
- · Approved for steam rooms









	Product Code	Color	Packaging
U.S.	1201511 1201611	Gray White	Bag: 25 lbs. (11.3 kg) Bag: 25 lbs. (11.3 kg)
Canada	1201511C	Gray	Bag: 25 lbs. (11.3 kg)









#### MAPEI Ultralite Mortar

#### Premium, lightweight mortar with polymer for large-and-heavy tile

#### Features and Benefits

- Polymer-enriched for high performance and deformability
- Nonsag formula for large-and-heavy tile and stone in wall applications
- Nonslump for large-and-heavy tile and stone in floor applications
- For thicker bond coats from 3/32" to 1/2" (2.5 to 12 mm)
- 25-lb. (11.3-kg) bag provides the same coverage as a 50-lb. (22.7-kg) bag of a standard polymer-modified mortar
- Designed with Universal Color Formula<sup>™</sup> for installations with light-colored stones and translucent marble
- Smooth and creamy consistency
- Contains more than 20% recycled content
- Lifetime commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007: Classification C2TES1P1
- ANSI: Exceeds ANSI A118.4HTE, ANSI A118.11 and ANSI A118.15HTE bond-strength requirements
- · Exceptional open time and pot life
- · Approved for steam rooms

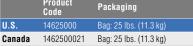




















## **Premium Mortars**

## MAPEI Ultralite S1 Quick

## Premium, rapid-setting, lightweight mortar with polymer for large-and-heavy tile

#### Features and Benefits

- · Polymer-enriched for high performance and deformability
- Nonsag formula for large-and-heavy tile and stone in wall applications
- Nonslump for large-and-heavy tile and stone in floor applications
- Smooth and creamy consistency for easy handling and application
- For bond coats up to 1/2" (12 mm)
- 25-lb. (11.3-kg) bag provides the same coverage as a 50-lb. (22.7-kg) bag of a standard polymer-modified mortar
- Ready to grout in 3 to 4 hours
- Contributes to green projects that require greater than 15% recycled content
- · Lifetime commercial/residential system warranty

### Industry Standards and Approved Uses

- ISO 13007: Classification C2TFS1P1
- ANSI: Exceeds ANSI A118.4HTF, ANSI A118.11 and ANSI A118.15HTF bond-strength requirements
- SCS Green Squared Certified per ANSI A138.1
- Approved for steam rooms









U.S./ Canada



Color

Packaging

Bag: 25 lbs. (11.3 kg) Bag: 25 lbs. (11.3 kg)



## Ultraflex 3

#### Premium tile mortar with polymer

#### Features and Benefits

- · Polymer-enriched for high performance and deformability
- High content of unique dry polymer
- Superior adhesion to substrate and tile
- Can be used in both thin-set and large-and-heavy-tile applications
- Excellent freeze/thaw durability
- · Lifetime commercial/residential system warranty

## **Industry Standards and Approved Uses**

- ISO 13007: Classification C2ES1P1
- ANSI: Exceeds ANSI A118.4E, ANSI A118.11 and ANSI A118.15E bond-strength requirements
- · Approved for exterior facades
- · Approved for submerged applications





	Product Code	Color	Packaging
U.S.	0060058 0060059	Gray White	Bag: 50 lbs. (22.7 kg) Bag: 50 lbs. (22.7 kg)
Canada	006005821	Gray	Bag: 50 lbs. (22.7 kg)

## **Ultraflex RS**

## Premium, rapid-setting tile mortar with polymer

#### Features and Benefits

- · Polymer-enriched for high performance and deformability
- High content of unique dry polymer
- Superior adhesion to substrate and tile
- Ready to grout in 2 to 3 hours
- 25-year commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007: Classification C2FS1P1
- ANSI: Exceeds ANSI A118.4F, ANSI A118.11 and ANSI A118.15F requirements for fast-setting mortars





	Product Code	Color	Packaging
U.S./	0110044	Gray	Bag: 25 lbs. (11.3 kg)
Canada	0110045	Gray	Bag: 50 lbs. (22.7 kg)
	0110047	White	Ban: 50 lbs (22.7 kg)









## **Premium Mortars**

## Kerabond T / Keralastic System

## Premium, flexible large-and-heavy-tile and thin-set mortar

#### Features and Benefits

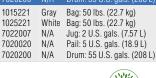
- Two-component system for maximum deformability
- · High-performance bond
- · Best for most difficult tiles, substrates and conditions
- For thicker bond coats from 3/32" to 1/2" (2.5 to 12 mm)
- Excellent for large tile and ungauged tile
- Exceptional bond strength, flexural strength and elongation
- · Excellent freeze/thaw durability
- · Lifetime commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007: Classification C2ES2P2
- ANSI: Meets or exceeds A118.4HE. A118.11 and A118.15HE requirements
- Approved for exterior facades
- · Approved for submerged applications
- Approved for steam rooms









Premium, flexible tile mortar

#### Features and Benefits

- Two-component system for maximum deformability
- Best for most difficult tiles, substrates and conditions
- Exceptional bond strength, flexural strength and elongation
- · Excellent freeze/thaw durability
- Lifetime commercial/residential system warranty

### Industry Standards and Approved Uses

- ISO 13007: Classification C2ES2P2
- ANSI: Meets or exceeds ANSI A118.4E. ANSI A118.11 and ANSI A118.15E bond-strength requirements
- Approved for exterior facades
- Approved for submerged applications
- · Approved for steam rooms









Pail: 5 U.S. gals. (18.9 L)

## **Ultraflex LFT**

Premium, large-and-heavy-tile mortar with polymer

#### Features and Benefits

- Polymer-enriched for high performance and deformability
- Nonsag formula for large-and-heavy tile and stone in wall
- Nonslump for large-and-heavy tile and stone in floor applications
- For thicker bond coats from 3/32" to 1/2" (2.5 to 12 mm) thick
- Smooth and creamy consistency for easy handling and application
  Excellent adjustability
- Lifetime commercial/residential system warranty

#### Industry Standards and Approved Uses

- ISO 13007 classification C2TES1P1
- ANSI specifications A118.4HTE, A118.11 and A118.15HTE
- Approved for exterior facades
- Approved for submerged applications
- · Exceptional open time



7020020 7020200



Canada 1125000021 Gray

113500021





Bag: 50 lbs. (22.7 kg)



## **REQUIREMENTS FOR A118.15-COMPLIANT MORTARS (VERSION 2018)**

The following tests in italics deal with extreme conditions that are challenging for mortars to meet.

Test	Property	Test Section	Duration	Requirement
1	Open time	5.3.6	20 minutes	75 psi (0.52 MPa) or higher
2	Glazed wall tile shear strength	7.1.2	7 days	450 psi (3.10 MPa) or higher
3	Glazed wall tile shear strength	7.1.3	7 days, water immersion	250 psi (1.72 MPa) or higher
4	Glazed wall tile shear strength	7.1.4	28 days, heat aging	450 psi (3.10 MPa) or higher
5	Porcelain tile shear strength	7.2.2	1 day	100 psi (0.69 MPa) or higher
6	Porcelain tile shear strength	7.2.3	7 days	300 psi (2.07 MPa) or higher
7	Porcelain tile shear strength	7.2.4	7 days, water immersion	200 psi (1.38 MPa) or higher
8	Porcelain tile shear strength	7.2.5	28 days	400 psi (2.76 MPa) or higher
9	Porcelain tile shear strength	7.2.6	28 days, with freeze/thaw cycling	250 psi (1.72 MPa) or higher
10	Porcelain tile shear strength	7.2.7	28 days, heat aging	400 psi (2.76 MPa) or higher
11	Quarry tile shear strength	7.3.2	28 days	150 psi (1.03 MPa) or higher
12	Quarry tile shear strength	7.3.3	28 days, with freeze/thaw cycling	100 psi (0.69 MPa) or higher

## ADDITIONAL REQUIREMENTS FOR A118.15E-, A118.15F- AND A118.15T-COMPLIANT MORTARS

Test	Property	Test Section	Duration	Requirement
13	Extended open time (A118.15E)	5.3.6	30 minutes	75 psi (0.52 MPa) or higher
14	Reduced open time (A118.15F)	5.3.7	10 minutes	75 psi (0.52 MPa) or higher
15	Final set (A118.15F)	5.2	< 4 hours	< 4 hours
16	Porcelain tile shear strength (A118.15F)	7.5.1	4 hours	50 psi (0.34 MPa) or higher
17	Sag (A118.15T)	6.1.5	20 minutes	.02" (0.5 mm) or less

## **MAPEI Headquarters of North America**

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## **Technical Services**

1-800-992-6273 (U.S. and Puerto Rico) 1-800-361-9309 (Canada)

#### **Customer Service**

1-800-42-MAPEI (1-800-426-2734)

For the most current BEST-BACKED<sup>™</sup> product data and warranty information, visit www.mapei.com.

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